

FROM SAVING ENERGY TO CREATING ENERGY

Use pumps as turbines to generate low-cost electricity from existing pipe systems with no associated environmental impact.







Green renewable energy for self-consumption ir grid sale from 1 up to 500+ kW.



Negligible environmental impacts, minimal water requirements and no need of artificial reservoirs.



Quick return on investment and simplified maintenance.



Our PATs are Made in Italy.



Quick lead time.



Plug-and-play turbines, easy installation and commissioning.

TECHNOLOGY

Pumps as turbines consist of a conventional water pump modified for use in reverse as a turbine. The total water flow available can be split between several turbines in parallel.

It is possible to use a Variable Speed Drive to cater for varying flow/head conditions.

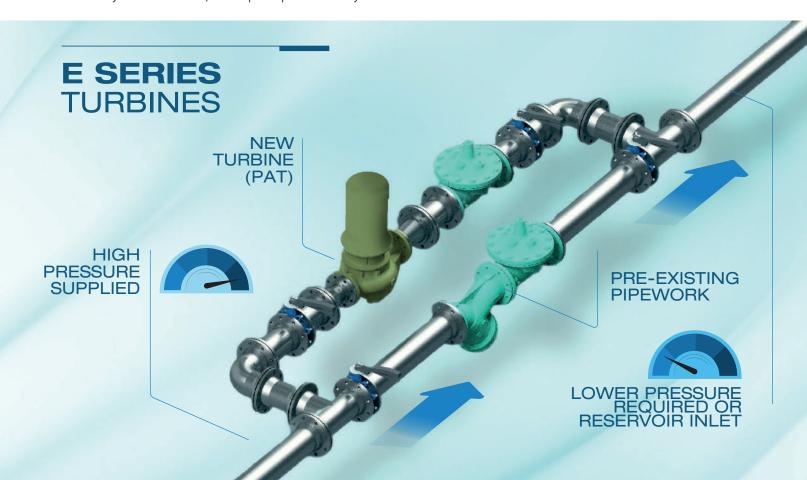
How?

Small and medium-scale modular hydropower generating sets suitable for sites up to 500+ kiloWatts of nominal power. With low investment and maintenance costs, pumps as turbines (PAT) allow the recovery of the energy from existing pipe networks and achieve considerable energy savings. Instead of a specifically designed conventional turbine, we propose a standard water pump designed for reverse operations, which is easy to maintain and offers a low life cycle cost. This technology allows water-intensive organizations (e.g. water, irrigation, mining companies) to conveniently exploit an untapped energy source in a cost-effective way. PATs are suitable for applications in existing pipe systems where water pressure needs to be reduced or where water flows by gravity into a reservoir. Due to the use of existing infrastructure, all of this can be done with a negligible environmental impact.



Competitive advantages

- Short investment return time, especially in the presence of high energy prices.
- The turbine is optimized to operate in a reliable and fail-safe way.
- Real time information: a complete telemetry system can be provided for real time monitoring from your laptop, mobile or any other web-enabled devices.
- · Easy maintenance, with spare parts readily available.



WHERE? PATs can be installed on either man-made water networks (e.g. drinking water or irrigation networks) and natural ones (rivers, lakes). **Application** WATER, IRRIGATION & INDUSTRIAL COOLING 03 Inlet of water treatment works Pressurized 02 irrigation Outfall of wastewater Water 04 pipelines treatment plants distribution

FEATURES

01 02 03

Wide choice of performances and design configuration to fit your system. Different materials to handle several kind of liquids: from cast iron to Super Duplex steel. Special Design for reverse rotation.

Application MINES Water supply of underground mines Outfall of mine water treatment plants

04 05

The turbines can be fitted with a complete suite of sensors: shaft speed, pressure, vibrations, bearing temperature.

Approval for drinking water (on request).

WHICH TYPE OF TURBINE?



E-NCB (K)

End suction extensive range, available in several configurations and materials such as Super Duplex, AISI 316, bronze or cast iron.



E-NCA

End suction turbines available with multichannel or closed impeller.



E-MG

Characterized by rigid couplings with a solid and reliable design allowing easy maintenance.



E-L

Inline turbines for easy installation in already existing straight pipelines.



E-TM



E-TMB



F-TMV

Multistage turbines: whenever high pressure has to be handled, over 160 different versions available. Low noise and high resistance to wear, thanks in part to the oversized ball bearings. Soft shaft seal as standard, various types of mechanical seal also possible.



E-SKD

Split case double volute design: to reduce stress and increase turbine life, simplifying maintenance.

CASE HISTORY

Easy Hydro offers a service to analyse your site, select the optimum turbine and design a full installation & control package that will optimise your energy generation.

WATER TREATMENT PLANT



Head: 55m **Flow:** 15-35 l/s

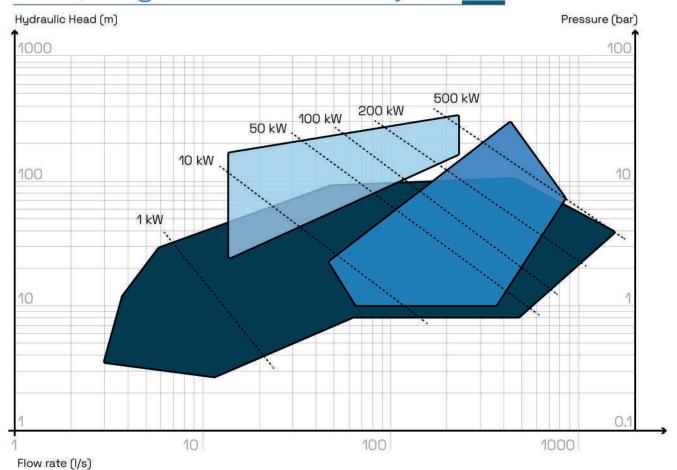
Maximum output: 10kW

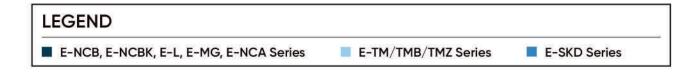
Annual generation: 50-60MWh

The water treatment plant is supplied by a gravity source. Previously the supply pipe simply discharged into a water tank but now, thanks to our E-NCB PAT, it generates up to 10 kW of green electricity.

The generated power is entirely used on-site and has substantially reduced the grid-imported electricity previously needed to run the water treatment process.

Civil, irrigation & industry





Our turbines are designed, built and assembled by our partner SAER Elettropompe, one of the major European pump manufacturers

UNDERGROUND ZINC MINE





Head: 210m **Flow:** 22 l/s

Maximum output: 30kW Annual generation: 200MWh



The PAT has been installed in parallel to an existing pressure reducing station on a DN 150 pipeline carrying cooling water from the surface into the depths of the mine.

The turbine location is 300m underground. Instead of just dissipating the water pressure as heat and noise via the pressure reducing valves, the E-TMZ multistage turbine is generating power which helps the mine operator to reduce the electricity import from the grid.



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